

α-S100iB Mechanical specifications



Clamping unit						
Clamping mechanism	5 Point double toggle					
Tonnage [kN tonf]	1000 100 Increased (1250 125)					
Maximum and minimum die height Double platen [mm]	450-150 Increased (550-150)					
Maximum and minimum die height Single platen [mm]	520-220 Increased (620-220)					
Clamping stroke [mm]	350					
Locating ring diameter [mm]	Ø 125					
Tie bar spacing, HxV [mm]	460 x 410					
Platen size, HxV [mm]	660 x 610					
Minimum mould size, HxV [mm] *1	265 x 240					
Maximum mold weight Double platen Single platen (Moving-Stationary) *2	440 - 440 600 - 440					
Ejector stroke [mm]	100					
Maximum ejector force [kN tonf]	25 2.5 Increased (60 6.0)					
Injection unit						
Screw diameter [mm]	22	26	28	32	36	40 *11
Injection stroke [mm]	75	95	95	128	144	144
Max. injection volume [cm ³]	29	50	58	103	147	181
Nozzle touch force [kN tonf] *8	15 1.5 Increased (30 3.0)					
Max. Injection Speed mm/s *4	200					
Max. injection pressure (high-pressure filling mode) [MPa] *3 *5	340	340	320	270	220	-
Max. injection & Hold Pressure 1 [MPa] *3 *6	290	290	270	250	190	160
Max. injection & Hold Pressure 2 [MPa] *3 *7	290	260	240	220	190	160
Max. injection rate [cm ³ /s] *4	76	106	123	160	203	251
Max. screw rotation speed [min ⁻¹]	300					
Machine weight Double platen Single platen [t] *9	4.4 ≈ 4.25					
Max. Injection Speed mm/s *4	350					
Max. injection pressure (high-pressure filling mode) [MPa] *3 *5	340	340	320	270	220	-
Max. injection & Hold Pressure 1 [MPa] *3 *6	290	290	270	250	190	160
Max. injection & Hold Pressure 2 [MPa] *3 *7	260	260	240	220	190	160
Max. injection rate [cm ³ /s] *4	133	185	215	281	356	439
Max. screw rotation speed [min ⁻¹]	450					
Machine weight Double platen Single platen [t] *9	4.4 ≈ 4.25					
Max. Injection Speed mm/s *4	550					
Max. injection pressure (high-pressure filling mode) [MPa] *3 *5	340	-	-	-	-	-
Max. injection & Hold Pressure 1 [MPa] *3 *6	290	260	220	170	-	-
Max. injection & Hold Pressure 2 [MPa] *3 *7	260	260	220	170	-	-
Max. injection rate [cm ³ /s] *4	209	292	338	442	-	-
Max. screw rotation speed [min ⁻¹]	450					
Machine weight Double platen Single platen [t] *9	4.4 ≈ 4.25					
Screw and Barrel						
Number of heater zones [Barrel]	3					
Number of pyrometers [Nozzle]	1					
Total heater wattage [kW]	3.8	6.5	7.2	8.4	9.1	9.9

● standard - not available () with hardware and/or software option

- *1) Smaller mold than this size may limit clamp force.
- *2) If the weight of a mold exceeds maximum mold weight, the molding condition may be limited.
- *3) Maximum injection pressure and maximum hold pressure are the output of the injection unit, not the resin pressure.
 - Maximum injection pressure and maximum pack pressure are the maximum values that can be set.
- *4) Maximum injection rate and maximum injection speed is a theoretical value.
 - Maximum injection rate and maximum injection speed can not be guaranteed when the injection pressure is maximum.
- *5) The maximum injection pressure setting at high pressure filling mode option.
 - There is a limitation in injection time setting and pack time setting, when high pressure filling mode option is selected. (Contact sales for detail)
- *6) Maximum injection pressure 1 and maximum hold pressure 1 are the values when the wear-resistant and anti-corrosion cylinder etc. is installed.
 - Maximum injection pressure and maximum pack pressure may vary depends on the installed screw and cylinder specifications.
- *7) Maximum injection pressure 2 and maximum hold pressure 2 are the values when the general purpose cylinder etc. is installed.
 - Maximum injection pressure and maximum pack pressure may vary depends on the installed screw and cylinder specifications.
- *8) Sprue break cannot be used with increased nozzle touch force option.
- *9) The machine without option.
- *10) The pressure conversion is 1MPa=10kgf/cm².
- *11) The molding condition might be limited by the resin. (Contact sales for detail)
- *12) In case of the replacement to different screw diameter after shipment, some covers may be needed to replace. (Contact sales for detail)

